

Continuous Cast - Centrifugal Castings - Sand Castings

SAFETY DATA SHEET

1. Identification

Product identifier	Leaded Tin Bronze Alloys				
Other means of identification					
SDS number	103				
Product code	C92200, C92300, C92310, C92410, C92700, C92900, C93100, C93200, C93300, C93400, C93600, C93700, C93800				
Recommended use	Manufacturing				
Recommended restrictions	Not assigned.				
Manufacturer / Importer / Suppli	er / Distributor information				
Company name	Advance Bronze, Inc.				
Address	139 Ohio St PO Box 280, Lodi, OH 44254				
Telephone	330-948-1231				
Contact person	John Wenneman				
E-mail	johnw@advancebronze.com				
Emergency phone number	1-800-424-9300				
	Chemtrec (24-hrs)				
2. Hazard(s) identification					

Not classified. Physical hazards Health hazards Category 4 Acute toxicity, oral Category 4 Acute toxicity, inhalation Sensitization, skin Category 1 Category 2 Carcinogenicity Reproductive toxicity (fertility, the unborn Category 1A child) Category 1 (Lung, central nervous system) Specific target organ toxicity, repeated exposure OSHA hazard(s) Not classified.

Label elements

Hazard symbol

\checkmark

Signal word	Danger		
Hazard statement	Harmful if swallowed. Harmful if inhaled. May cause an allergic skin reaction. Suspected of causing cancer. May damage fertility or the unborn child. Causes damage to organs (Lung, central nervous system) through prolonged or repeated exposure.		
Precautionary statement			
Prevention	Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Do not breathe fumes and dusts. Use only outdoors or in a well-ventilated area. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Contaminated work clothing should not be allowed out of the workplace.		
Response	If on skin: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If exposed or concerned: Get medical advice/attention. Get medical advice/attention if you feel unwell. If inhaled: Remove person to fresh air and keep comfortable for breathing. If swallowed: Rinse mouth.		
Storage	Store locked up.		
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.		
Hazard(s) not otherwise classified (HNOC)	Not classified.		
Environmental hazards	Hazardous to the aquatic environment, Category 1 acute hazard		

3. Composition/information on ingredients

Mixture

Mixture			
Hazardous components Chemical name	Common name and synonyms	CAS number	%
Copper	- , ,	7440-50-8	50-90
Lead		7439-92-1	0.005-34
Nickel		7440-02-0	0.005-32
Zinc		7440-66-6	0.005-26
Tin		7440-31-5	0.005-20
Antimony		7440-36-0	0.005-1.5
Composition comments	All concentrations are in percent by weight un percent by volume. The alloy contains addition disclosure requirements. At temperatures abo containing oxides of alloying elements.	nal alloying elements at con	centrations below
4. First-aid measures			
nhalation	In case of exposure to fumes or particulates:	Get medical attention imme	diately.
Skin contact	Contact with dust: Remove contaminated clothes and rinse skin thoroughly with water for at leas 15 minutes. Get medical attention if irritation persists after washing. In case of allergic reaction o other skin disorders: Seek medical attention and bring along these instructions. In case of contact with hot or molten product, cool rapidly with water and seek immediate medical attention. Do not attempt to remove molten product from skin because skin will tear easily. Cuts or abrasions should be treated promptly with thorough cleansing of the affected area.		
Eye contact	Do not rub eyes. Immediately flush eyes with plenty of water for at least 15 minutes. Remove an contact lenses and open eyelids wide apart.		
ngestion	Rinse mouth thoroughly if dust is ingested. Or personnel. Get medical attention if any discor	nly induce vomiting at the in nfort continues.	struction of medical
Most important symptoms/effects, acute and delayed	May cause irritation to mucous membranes. May cause skin and eye irritation. Cough. Shortnes of breath. Wheezing. Sensitization. The principal symptoms of lead poisoning are gastro-intestinal or central nervous system disturbances and anemia.		
ndication of immediate medical attention and special treatment needed	Treat symptomatically. Symptoms may be del	layed.	
General information	Get medical attention if any discomfort develops. Seek medical attention for all burns, regardles how minor they may seem. Show this safety data sheet to the doctor in attendance.		
5. Fire-fighting measures			
Suitable extinguishing media	Special powder against metal fires. Dry sand.		
Jnsuitable extinguishing nedia	Do not use water or halogenated extinguishing Explosion hazard could result.	g media. Do not use water o	on molten metal:
Specific hazards arising from he chemical	During fire, gases hazardous to health may be formed. Solid metal is not flammable; however, finely divided metallic dust or powder may form an explosive mixture with air. In a fire, nickel may form nickel carbonyl, a highly toxic substance and known carcinogen.		
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full pr Selection of respiratory protection for firefighti the workplace.		
Fire-fighting equipment/instructions	Move containers from fire area if you can do i	t without risk.	
6. Accidental release meas	sures		
Personal precautions, protective equipment and emergency procedures	Ensure adequate ventilation. Avoid inhalation protective clothing as described in Section 8 of		n and eyes. Wear

emergency procedures

Methods and materials for containment and cleaning up	Avoid dust formation. Allow spilled material to solidify and scrape up with shovels into a suitable container for recycle or disposal. Collect dust using a vacuum cleaner equipped with HEPA filter. The vacuum cleaner should be explosion-proofed. If not possible, gently moisten dust before it is collected with shovel, broom or the like. This material and its container must be disposed of as hazardous waste.
Environmental precautions	Avoid release to the environment. Do not contaminate water.
7. Handling and storage	
Precautions for safe handling	Follow special national provisions related to work with lead and its compounds. Pregnant women should not work with the product, if there is the least risk of lead exposure. Welding, burning, sawing, brazing, grinding or machining operations may generate fumes and dusts of metal oxides. Provide adequate ventilation. Avoid contact with sharp edges and hot surfaces. Avoid generation and spreading of dust and fumes. Avoid inhalation of dust and contact with skin and eyes. Avoid contact with hot or molten material. Dust clouds may be explosive under certain conditions. Take precautionary measures against static discharges when there is a risk of dust explosion. Use explosion-proof electrical equipment if airborne dust levels are high. To prevent and minimize fire or explosion risk from static accumulation and discharge, effectively bond and/or ground product transfer system. Wear appropriate personal protective equipment. Do not use water on molten metal. Do not eat, drink or smoke when using the product. Keep the workplace clean. Observe good industrial hygiene practices.
Conditions for safe storage,	Keep dry. Store away from incompatible materials.

including any incompatibilities

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Components	Туре	Value	
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
US. OSHA Table Z-1 Limits for Air	Contaminants (29 CFR 1910.1000)		
Components	Туре	Value	Form
Antimony (CAS 7440-36-0)	PEL	0.5 mg/m3	
Copper (CAS 7440-50-8)	PEL	1 mg/m3	Dust and mist.
		0.1 mg/m3	Fume.
Nickel (CAS 7440-02-0)	PEL	1 mg/m3	
Tin (CAS 7440-31-5)	PEL	2 mg/m3	
US. ACGIH Threshold Limit Values	5		
Components	Туре	Value	Form
Antimony (CAS 7440-36-0)	TWA	0.5 mg/m3	
Copper (CAS 7440-50-8)	TWA	1 mg/m3	Dust and mist.
		0.2 mg/m3	Fume.
Lead (CAS 7439-92-1)	TWA	0.05 mg/m3	
Nickel (CAS 7440-02-0)	TWA	1.5 mg/m3	Inhalable fraction.
Tin (CAS 7440-31-5)	TWA	2 mg/m3	
US. NIOSH: Pocket Guide to Chem	nical Hazards		
Components	Туре	Value	Form
Antimony (CAS 7440-36-0)	REL	0.5 mg/m3	
Copper (CAS 7440-50-8)	REL	1 mg/m3	Dust and mist.
Lead (CAS 7439-92-1)	REL	0.05 mg/m3	
Nickel (CAS 7440-02-0)	REL	0.015 mg/m3	

Biological limit values

Tin (CAS 7440-31-5)

US. ACGIH. BEIs. Biological Exposure Indices

Components	Value	Determinant	Sampling Time	
Lead (CAS 7439-92-1)	300 µg/l	Lead	*	
* =				

2 mg/m3

* - For sampling details, please see the source document.

Exposure guidelines Follow standard monitoring procedures.

REL

Appropriate engineering controls	Provide adequate ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of dust. Ventilate as needed to control airborne dust. Use explosion-proof ventilation equipment if airborne dust levels are high. Special ventilation should be used to convey finely divided metallic dust generated by grinding, sawing etc., in order to eliminate explosion hazards. Follow the schedule for work place measurements when working with lead and its compounds.		
Individual protection measures,	such as personal protective equipment		
Eye/face protection	Wear dust-resistant safety goggles where there is danger of eye contact. In addition to safety glasses or goggles, a welding helmet with appropriate shaded shield is required during welding, burning, or brazing. A face shield is recommended, in addition to safety glasses or goggles, during sawing, grinding, or machining.		
Skin protection			
Hand protection	Wear suitable protective gloves to prevent cuts and abrasions. When material is heated, wear gloves to protect against thermal burns. Suitable gloves can be recommended by the glove supplier.		
Other	Wear suitable protective clothing.		
Respiratory protection	In case of inadequate ventilation or risk of inhalation of dust, use suitable respiratory equipment with particle filter. When engineering controls are not sufficient to lower exposure levels below the applicable exposure limit, use a NIOSH approved respirator for dusts. A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed whenever work place conditions warrant a respirator's use. Seek advice from local supervisor.		
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.		
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Private clothes and working clothes should be kept separately. Contaminated uniforms should be laundered separately from other clothing to prevent potential cross-contamination. If possible, an industrial laundry service should be used to eliminate the possibility of contaminating the home environment. Handle in accordance with good industrial hygiene and safety practices. Observe any medical surveillance requirements.		

9. Physical and chemical properties

Appearance	Shapes, Solids, Tubes & Turnings.				
Physical state	Solid.				
Form	Shapes, Solids, Tubes & Turnings.				
Color	Yellow to red.				
Odor	None.				
Odor threshold	Not available.				
рН	Not available.				
Melting point/freezing point	1790.6 °F (977 °C)				
Initial boiling point and boiling range	Not available.				
Flash point	Not available.				
Evaporation rate	Not available.				
Flammability (solid, gas)	Not applicable.				
Upper/lower flammability or exp	losive limits				
Flammability limit - lower (%)	Not available.				
Flammability limit - upper (%)	Not available.				
Explosive limit - lower (%)	Not available.				
Explosive limit - upper (%)	Not available.				
Vapor pressure	Not available.				
Vapor density	Not available.				
Relative density	7.5 - 9				
Solubility(ies)	Insoluble in water.				
Partition coefficient (n-octanol/water)	Not available.				
Auto-ignition temperature	Not available.				
Decomposition temperature	Not available.				
Viscosity	Not available.				
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Other information Bulk density 0.27 - 0.323 lb/in³

10. Stability and reactivity

Reactivity	Stable at normal conditions.
Chemical stability	Stable at normal conditions. Massive metal is stable and non reactive under normal conditions of use, storage and transport.
Possibility of hazardous reactions	Hazardous polymerization does not occur. Hot molten material will react violently with water resulting in spattering and fuming.
Conditions to avoid	Contact with incompatible materials. Contact with acids will release flammable hydrogen gas. Avoid dust formation. Dust clouds may be explosive under certain conditions.
Incompatible materials	Acids. Ammonium nitrate. Fluoride. Halogens. Nitrates. Phosphorus. Strong oxidizing agents. Sulfur.
Hazardous decomposition products	Welding, burning, sawing, brazing, grinding or machining operations may generate dusts and fumes of metal oxides. Lead oxide fumes may be formed at elevated temperatures.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Not relevant, due to the form of the product. However, ingestion of dusts generated during working operations may cause nausea and vomiting. Harmful if swallowed.		
Inhalation	Harmful by inhalation. May cause respiratory tract irritation. Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the mucous membranes and respiratory tract.		
Skin contact	May cause an allergic skin reaction. Hot or molten material may produce thermal burns. Workers allergic to nickel may develop eczema or rashes. Acute exposure to cobalt metal, dust, and fume may cause irritation of skin and eyes. In sensitized individuals, exposure causes an asthma-like attack, with wheezing, bronchospasm, and dyspnea.		
Eye contact	Molten material will produce thermal burns. Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye.		
Symptoms related to the physical, chemical and toxicological characteristics	May cause irritation to mucous membranes. May cause skin and eye irritation. Coughing. Shortness of breath. Wheezing. The principal symptoms of lead poisoning are gastro-intestinal or central nervous system disturbances and anemia. Sensitization.		
Information on toxicological effe	cts		
Acute toxicity	High concentrations of freshly formed fumes/dusts of metal oxides can produce symptoms of metal fume fever. Acute exposure to dust, and fume may cause irritation of skin and eyes. In sensitized individuals, exposure causes an asthma-like attack, with wheezing, bronchospasm, and dyspnea.		
Skin corrosion/irritation	Elevated temperatures or mechanical action may form dust and fumes which may be irritating to the eye, mucous membranes and respiratory tract. Hot or molten material may produce thermal burns.		
Serious eye damage/eye irritation	Dust from machining operation in the eyes may cause irritation.		
Respiratory sensitization	Not classified.		
Skin sensitization	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. May cause allergic skin reaction.		
Germ cell mutagenicity	No data available.		
Carcinogenicity	Possible cancer hazard - may cause cancer based on animal data.		
IARC Monographs. Overall E	valuation of Carcinogenicity		
Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)	2B Possibly carcinogenic to humans. 1 Carcinogenic to humans.		
NTP Report on Carcinogens Nickel (CAS 7440-02-0)	Known To Be Human Carcinogen.		
	Reasonably Anticipated to be a Human Carcinogen.		
Reproductive toxicity	Nickel: Has shown teratogenic effects in laboratory animals. Lead is a teratogen. Elevated lead exposure of either parent before pregnancy may increase the changes of miscarriage or birth defects. Continuous exposure may result in decreased fertility. Exposure of the mother during pregnancy may cause birth defects.		
Specific target organ toxicity - single exposure	Not available.		
Specific target organ toxicity - repeated exposure	Causes damage to the following organs through prolonged or repeated exposure: Lung. Central nervous system.		
	Not available.		

Chronic effectsDanger of cumulative effects. Prolonged and repeated overexposure to dust and fumes can lead
to benign pneumoconiosis (stannosis). Chronic inhalation of metallic oxide dust/fume may cause
metal fume fever. Lead may produce maternal toxicity, toxicity to the fetus, and adverse effects to
blood, bone marrow, central/peripheral nervous systems, kidney, liver, and reproductive system.Further informationLead is accumulated in the body and may cause damage to the brain and nervous system after
prolonged exposure. Welding or plasma arc cutting of metal and alloys can generate ozone, nitric
oxides and ultraviolet radiation. Ozone overexposure may result in mucous membrane irritation or
pulmonary discomfort. UV radiation can cause skin erythema and welders flash.

12. Ecological information

Ecotoxicity	Very toxic to a	aquatic life with long lasting effects.		
Components		Species	Test Results	
Antimony (CAS 7440-36-0)				
Aquatic				
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus)	6.2 - 8.3 mg/l, 96 hours	
Lead (CAS 7439-92-1)				
	LC50	Rainbow trout, donaldson trout (Oncorhynhus mykiss)	1.17 mg/l, 96 Hours	
Persistence and degradability	The product is	The product is not biodegradable.		
Bioaccumulative potential	The product contains potentially bioaccumulating substances.			
Mobility in soil	Alloys in massive forms are not mobile in the environment.			
Mobility in general	Alloys in massive forms are not mobile in the environment.			
Other adverse effects	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.			

13. Disposal considerations

Disposal instructions	This material and its container must be disposed of as hazardous waste. Dispose in accordance with all applicable regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	Z110: Inorganic compounds n.o.s.
Waste from residues / unused products	Recover and recycle, if practical. Solid metal and alloys in the form of particles may be reactive. Its hazardous characteristics, including fire and explosion, should be determined prior to disposal.
Contaminated packaging	Not applicable.

14. Transport information

DOT

	•	
	UN number	UN3077
	UN proper shipping name	Environmentally hazardous substances, solid, n.o.s. (Lead RQ = 79 LBS)
	Transport hazard class(es)	9
	Subsidary class(es)	Not available.
	Packing group	
	Special precautions for user	Not available.
	Labels required	9
	Special provisions	8, 146, B54, IB8, IP3, N20, T1, TP33
	Packaging exceptions	155
	Packaging non bulk	213
	Packaging bulk	240
IAT	A	
	UN number	UN3077
	UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. (Lead)
	Transport hazard class(es)	9
	Subsidary class(es)	-
	Packaging group	
	Labels required	9
	ERG Code	9L
	Special precautions for user	Not available.
IMI	DG	
	UN number	UN3077
	UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Lead), MARINE POLLUTANT
	Transport hazard class(es)	9
	Subsidary class(es)	-
	Packaging group	III

For incomental horizoita			
Environmental hazards Marine pollutant	Yes		
Labels required	9		
EmS	F-A, S-F		
Special precautions for use	r Not available.		
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	No information available.		
15. Regulatory information	n		
US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.		
	Notification (40 CFR 707, Subpt. D)		
•	ot regulated. SHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Lead (CAS 7439-92-1) CERCLA Hazardous Substa	nco List (40 CEP 302 4)	29 CFR 1910.1025	
		LISTED	
Antimony (CAS 7440-36- Copper (CAS 7440-50-8)		LISTED	
Lead (CAS 7439-92-1)		LISTED	
Nickel (CAS 7440-02-0)		LISTED	
Zinc (CAS 7440-66-6)		LISTED	
Superfund Amendments and Re	eauthorization Act of 1986 (SAF	RA)	
Hazard categories	Immediate Hazard - Yes		
	Delayed Hazard - Yes Fire Hazard - No		
	Pressure Hazard - No		
	Reactivity Hazard - No		
SARA 302 Extremely hazardous substance	No		
SARA 311/312 Hazardous chemical	Yes		
Other federal regulations			
Clean Air Act (CAA) Sectior	n 112 Hazardous Air Pollutants	(HAPs) List	
Antimony (CAS 7440-36-0) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)			
	n 112(r) Accidental Release Pre	evention (40 CFR 68.130)	
Safe Drinking Water Act (SDWA)	Not regulated.		
Drug Enforcement Adminis Code Number	tration (DEA). List 2, Essential	Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical	
Not listed.			
Drug Enforcement Administ Not regulated.	tration (DEA). List 1 & 2 Exemp	ot Chemical Mixtures (21 CFR 1310.12(c))	
DEA Exempt Chemical Mixt	ures Code Number		
Not regulated.			
Food and Drug Administration (FDA)	Not regulated.		
US state regulations	WARNING: This product may and birth defects or other repro	contain chemicals known to the State of California to cause cancer oductive harm.	
US. Massachusetts RTH	K - Substance List		
Antimony (CAS 7440-36-0) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Tin (CAS 7440-31-5)			
Zinc (CAS 7440-66-6		w Act	
	and Community Right-to-Kno		
Antimony (CAS 7440	Antimony (CAS 7440-36-0) 500 LBS		

Demoschensis DTK Hanneleus Ouhatanaas	
Zinc (CAS 7440-66-6)	500 LBS
Nickel (CAS 7440-02-0)	500 LBS
Lead (CAS 7439-92-1)	500 LBS
Copper (CAS 7440-50-8)	500 LBS

US. Pennsylvania RTK - Hazardous Substances

Antimony (CAS 7440-36-0) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Tin (CAS 7440-31-5) Zinc (CAS 7440-66-6)

US. Rhode Island RTK

Antimony (CAS 7440-36-0) Copper (CAS 7440-50-8) Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0) Tin (CAS 7440-31-5) Zinc (CAS 7440-66-6)

US. California Proposition 65

US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance

Lead (CAS 7439-92-1) Nickel (CAS 7440-02-0)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes
*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)		

16. Other information, including date of preparation or last version

Issue date	June 01, 2015
Version # Further information References	1.0 Not available. HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity National Toxicology Program (NTP) Report on Carcinogens
Disclaimer	ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices The information in this MSDS was obtained from industry sources that we believe to be reliable. However, the information is provided without any representation or warranty, expressed or implied regarding the accuracy or correctness. The conditions or methods of handling, storage, use, and disposal of the product are beyond our control and may be beyond our knowledge. For this and
	other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage, or expense arising out of or in any way connected with the handling, storage, use, or disposal of the product.